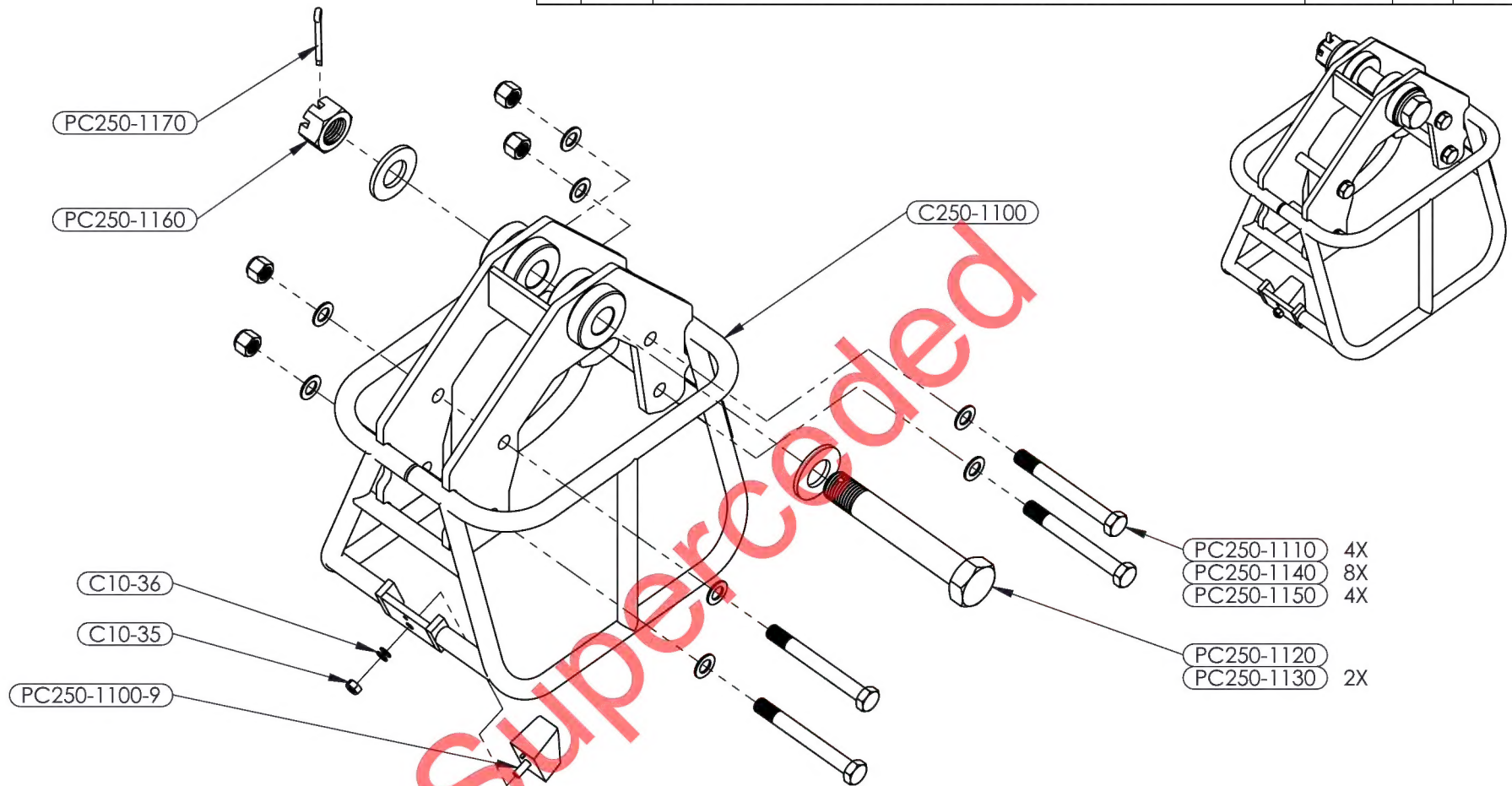


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL	6/25/2013	CFS	
2	15-0302	UPDATED TO NEW DRAFTING STANDARDS. PC250-1110 WAS B/O IS MODIFIED.	10/16/2015	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C250-1100	1	C250 CAGE		
			PC250-1100-9	1	BUMPER	RUBBER	E3TZ-4730-A MODIFIED
		B/O	C10-35	1	CAGE BUMPER NUT	STEEL	M10 x 1.5 (MCMaster-CARR #90576A118)
		B/O	C10-36	1	CAGE BUMPER WASHER	STEEL	3/8 I.D. (MCMaster-CARR #91074A131)
			PC250-1110	4	BOLT	STEEL	
			PC250-1120	1	LIFTING BOLT	STEEL	
		B/O	PC250-1130	2	LIFTING WASHER	STEEL	Ø1-1/2 I.D. (MCMaster-CARR #98025A045)
		B/O	PC250-1140	8	WASHER	STEEL	Ø3/4 I.D. (MCMaster-CARR #98017A220)
		B/O	PC250-1150	4	NUT	STEEL	3/4-16 (MCMaster-CARR #97135A285)
		B/O	PC250-1160	1	LIFTING CASTLE NUT	STEEL	1-1/2"-6 (MCMaster-CARR #95030A370)
		B/O	PC250-1170	1	COTTER PIN	18-8 S.S.	Ø5/16 X 3 (MCMaster-CARR #98401A595)

TITLE CAGE ASSEMBLY		
DWG NO. C250-C		REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1		DRAWN BY: APICAL APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE 1:8	DATE 6/21/2013	SHEET 1 OF 1